



Dacrylate Paints Ltd.

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PRODUCT INFORMATION

Product Name : Mordant Solution Type 'T'

Highways Agency Item No.155

Reference Number : 150-23

Coating Type : A blend of copper carbonate, phosphoric acid, water and alcohols

complying with the B.R. Specification for 'T' Wash. See BS 5493

Table 4N Section E.

Typical Uses : Pre-treatment for galvanised steel to improve adhesion of

subsequent coating system.

Theoretical Coverage : 20-25m² per litre.

Drying Time at 20°C : **Touch Dry** : 20-60 minutes

(will vary with temperature, air (depending on site/application conditions)

movement, etc.) Overcoat : As soon as surface is completely dry

Packaging : 1 litre, 2.5 litre, 5 litre and 25 litre plastic containers.

Shelf Life / Storage : 12 months in unopened containers when stored under cover in

good storage conditions within a temperature range of 5°C to 32°C.

Surface Preparation: Degrease galvanised surface with Dacrylate Thinner R5.

Application : Apply by brush to clean degreased surface and allow to dry. **Avoid**

excess application and 'ponding'. After drying, **excess 'T'** Wash should be wet-cleaned and remove surplus 'T' Wash and allowed to

dry.

When dry, the galvanised surface should be 'blackened'. Any areas still showing a bright galvanised surface indicates presence of contamination. Lightly abrade these areas, degrease and re-apply

Mordant Solution.

Note: On weathered galvanising the appearance after treatment

may vary from Black to Light Grey.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.









Clean-up : Dacrylate Thinner R5.

Health and Safety : Please see relevant MSDS sheet.

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