

# ADVANCE® WATERBORNE ALKYD HIGH GLOSS N794

#### **Features**

- · Excellent durability
- Excellent flow and levelling properties
- · Extended open time
- Very High Gloss
- Minimal yellowing

**Recommended For** 

redwood.

- · Spatter resistant
- Easy application
- · Easy clean up
- Block resistant
- Interior/exterior use

#### **General Description**

A premium quality, waterborne alkyd enamel that delivers the desired flow and levelling characteristics of conventional alkyd paint. It provides a tough, high gloss finish that stands up to repeated washing. It is easy to apply, resists spattering, and cleans up with soap and water.

#### Limitations

- Depending on weather and drying conditions, it could take up to 30 days to reach optimum hardness.
- Do not use over exterior pine.
- · Sand glossy alkyds before applying ADVANCE.

Product Information				
Standard Colours	White (01)			

Ideal for interior doors, trim, cabinets, walls, and ceilings. For

primed or previously painted wallboard, plaster, masonry, wood

and metal. Recommended for exterior use on properly primed

metal, masonry, and stable trim substrates such as cedar and

Standard Colours	White (01)		
Tint Bases	1X, 2X, 3X and 4X		
Colorant System	Gennex® Waterborne Colorants		

## **Certifications & Qualifications:**

VOC compliant in all regulated areas

Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84

Master Painter Institute MPI # 157

Water Vapor Transmission: ASTM D1653 (method A): 2.59 perms

	Technical data for base 1			
	Vehicle Type		Waterborne Urethane Alkyd	
	Pigment Type		Titanium Dioxide	
	Volume Solids		40 ± 2 %	
	Coverage per 3.79 L at Recommended Film Thickness		37.1 – 46.4 sq. m. (400 – 500 sq. ft.)	
	Recommended Film Thickness	– We	84.7 – 104.1 μm t (3.3 – 4.1 mils)	
		– Dry	33.0 – 40.6 μm (1.3 – 1.6 mils)	

Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.

Dry Time @ 25 °C	<ul><li>To Touch</li></ul>	4 – 6 Hours	
(77°F) @ 50 % RH	- To Recoat	16 Hours	

Advance's full hardness and adhesion develop over time. Do not expose to heavy abrasion or return shelves/tabletops to service for at least 5-7 days to prevent damage to the finish. High humidity or cooler temperatures will prolong dry, recoat and cure times.

Dries By		Evaporation, Oxidation
Viscosity		91 ± 4 KU
Flash Point		None
Gloss / Sheen		High Gloss (85+ @ 60°)
Surface Temperature	– Min.	10 °C (50 °F)
at Application	– Max.	32.2 °C (90 °F)
Thin With		Clean Water
Clean Up Thinner		Clean Water
Weight Per 3.79 L		4.8 kg (10.8 lbs.)
Storago Tomporaturo	– Min.	4.4 °C (40 °F)
Storage Temperature	– Max	32.2 °C (90 °F)

# Volatile Organic Compounds (VOC)

EU limit for this product is (Cat.A/a) 100 g/L Max VOC 20 g/L

## **Technical Assistance**

Available in the UK through Benjamin Moore UK showrooms and Authorized Stockists.

See www.benjaminmoorepaint.co.uk/stores for contact information.

Benjamin Moore corporate customer service +1 855-724-6802 or <a href="mailto:info@benjaminmoore.com">info@benjaminmoore.com</a>

## **Surface Preparation**

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water-soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure before applying base coat. Cured plaster should be hard, have a slight sheen and maximum PH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming. Wood substrates must be thoroughly dry.

**Difficult Substrates:** Benjamin Moore offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem solving primer for your special needs.

**Note:** Although Advance yellows less than conventional alkyds, a slight amount of yellowing may occur. This effect is accelerated in dark or poorly ventilated areas and is more visible in lighter colours.

## **Primer/Finish Systems**

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results use Benjamin Moore® ADVANCE® Waterborne Interior Alkyd Primer tinted to the approximate finish coat colour. **Special Note:** Certain deep custom colors may require a Deep Base Primer tinted to a special prescription formula to achieve the desired colour. Consult your Benjamin Moore® retailer.

## **Wood and Engineered Wood Products**

**Primer:** Advance® Waterborne Interior Alkyd Primer (790) or Fresh Start® High-Hiding All Purpose Primer (046)

Finish: 1 or more coats of ADVANCÉ® Waterborne Alkyd High Gloss (N794)

## MDF & Thermofoil

Primer: Advance® Waterborne Interior Alkyd Primer (790)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

#### Plaster/Wallboard

**Primer:** Ultra Spec<sup>®</sup> 500 Interior Latex Primer (N534) or Fresh Start<sup>®</sup> High-Hiding All Purpose Primer (046)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

## Laminate (Formica)

Primer: Advance® Waterborne Interior Alkyd Primer (790)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

### Plastic (Vinyl) Veneer

Primer: 1 coat of ADVANCE® Waterborne Interior Alkyd Primer (790) after removing plastic veneer by sanding away (an electric sander with a 100 grit paper works fine; manual sanding may need to be vigorous)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

## **Smooth Poured or Precast Concrete**

Primer: Fresh Start® High-Hiding All Purpose Primer (046)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

#### Ferrous Metal (steel & Iron)

**Primer:** Ultra Spec® HP Acrylic Metal Primer (HP04) or Super Spec HP® Alkyd Metal Primer (P06)

Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

## Non-Ferrous Metal (galvanized & aluminum)

All new metal surfaces must be thoroughly cleaned with Oil & Grease Emulsifier Corotech® V600 to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion.

Primer: Ultra Spec® HP Acrylic Metal Primer (HP04)

Finish: Finish: 1 or more coats of ADVANCE® Waterborne Alkyd High Gloss (N794)

#### Hard glossy alkyd surfaces:

Abrasion by sanding leads to optimum adhesion.

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

## Application

Stir thoroughly before use. Apply one or two coats. For best results, use a Benjamin Moore® Professional custom-blended nylon/polyester brush, Benjamin Moore® Professional roller, or a similar product. This product can also be sprayed.

Brush: Nylon / Polyester Roller: 10 mm Roller Cover

#### Spray, Airless:

Fluid Pressure — 1,500 - 2,500 PSI; Tip — .013 - .017 Orifice

#### Spray, HVLP:

Fluid Pressure — 20 PSI; Tip — 1.8 Tip

# Thinning/Clean Up

Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents. Clean up with warm soapy water. Brushes and rollers should be given a final rinse with mineral spirits to remove residual alkyd. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

WARNING Contains 2-Methyl-4-isothiazolin-3-one



## **Hazard statements**

H317 - May cause an allergic skin reaction. EUH208 - Contains (1,2-Benzisothiazolin-3-one, 5-Chloro-2-methyl-3(2H)-isothiazolone mixture with 2-methyl-3(2H)-isothiazolone (3:1) ). May produce an allergic reaction. EUH211 - Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist

## Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand. P102 - Keep out of reach of children. P261 - Avoid breathing dust/fume/gas/mist/vapors/spray. P280 - Wear protective gloves. P321 - Specific treatment (see supplemental first aid instructions on this label). P501 - Dispose of contents/container to an approved waste disposal plant.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**IN CASE OF SPILL** – Absorb with inert material and dispose of as specified under **Thinning/Clean up**.

### PROTECT FROM FREEZING