

PRODUCT DATA SHEET

07/2019

Product Name	Quick Air Drying Hammer Finish	
Our Reference	4800 Line	
Description	Modified short oil alkyd, pigmented with aluminium	
Colours	Range of house colours including silver, blue, green and black	
Gloss Level	Satin	
Theoretical Spreading Rate	10 sq metres per litre at 25 microns dry film thickness (d.f.t.)	
Drying Time 20°C	Touch Dry	30 minutes
	Dry to Handle	2-4 hours
	Full hardness	Up to 7 days
Recoating	Fast drying enamels have a critical over-coating time and must be over-coated within 4 hours or left until fully hardened – up to 7 days. However, over-coating times vary according to ambient temperature, film thickness and relative humidity. Always do as small test patch before over-coating. Do not apply at temperatures below 5°C	
Application	Conventional Spray	Thin up to 20% with BT1 thinner. Tip size 1.4 mm – 2.0 mm, atomizing pressure 40-60 psi
	Airless Spray	Thin up to 5% with BT1 thinner. Tip size 0.38 mm – 0.48 mm. Atomising pressure 2000 psi
	Roller	Use as supplied
	Brush	For small areas only
Surface Preparation	All surfaces must be dry and oil free. If painting non-ferrous surfaces please contact our technical dept.	
Packaging	5 litre	
Thinner	BT1 (thinning) BT2 (cleaning)	
VOC (supplied)	500-550 grams per litre	
Flashpoint	23°C	
Shelf Life	12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 5-30 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972	